

# Gravity Flow Line Feed Carts

## ASSEMBLY INSTRUCTIONS

### CAUTION

INSPECT CONTENTS IMMEDIATELY AND FILE CLAIM WITH DELIVERING CARRIER FOR ANY DAMAGE. **SAVE YOUR BOX AND ALL PACKING MATERIALS.** YOU ARE RESPONSIBLE FOR DAMAGE TO YOUR UNIT IF RETURNED IMPROPERLY PACKED.

### Parts List

(4) Posts	(1) 3-Sided Truss	(4) Rails
(3) Wire Shelves	(1) 4-Sided Truss	(4) Casters*
(16) Split Sleeves		

\* for mobile units only

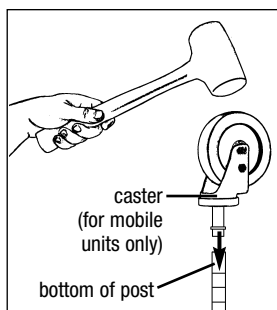


figure 1

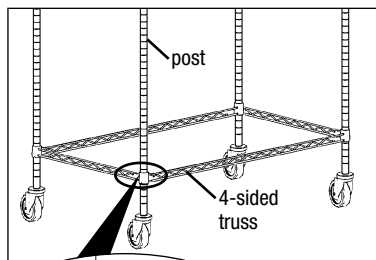


figure 2

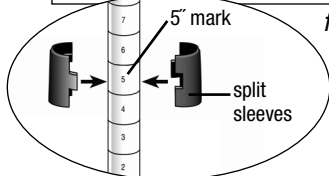


figure 2a

### 1) Casters

If your unit is stationary, then proceed to Step 2. Otherwise, using a hammer or mallet, drive caster into bottom of each post as shown in *figure 1*. Several solid blows are usually required.

### 2) 4-Sided Truss

- A** Posts are numbered in 1" increments. Snap split sleeves onto each post at the 5" mark as shown in *figure 2a*. The thicker part of the taper goes toward the bottom. Make sure rib in split sleeve is seated into groove on post.
- B** Insert post through the collars of the 4-sided truss, and slide the truss down to the split sleeves. The wider part of the collar goes toward the bottom.

### 3) Rails

- A** Assemble one rail at a time. Refer to *figure 3* for location of split sleeves and rails. Snap split sleeves onto number on each post (2 sets of split sleeves per rail).
- B** Insert post through the rail collars and slide rail down to split sleeves. Make sure the wider part of the collar goes toward the bottom.
- C** Repeat Steps 3a and 3b to assemble all rails. Refer to *figure 3* for location of split sleeves and rails.

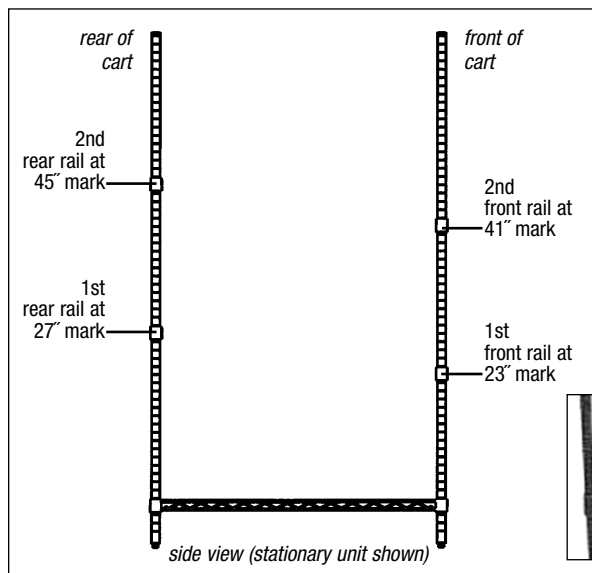
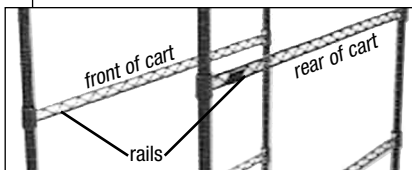


figure 3



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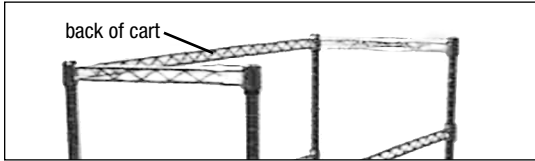


figure 4

### 4) 3-Sided Truss

Note: The middle part of truss will indicate back of unit (see *figure 4*).

- A Snap split sleeves onto topmost groove of each post.
- B Insert posts through truss collars and slide truss down onto split sleeves. The wider part of the collars goes toward the bottom.

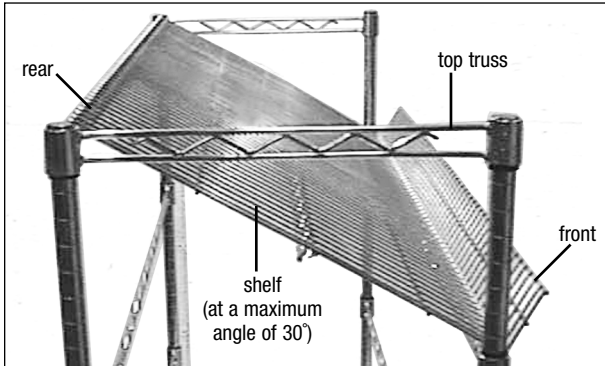


figure 5

### 5) Shelves

Note: Large upturn on shelf is located on the front of the unit.

- A Start with the bottom shelf. Hook shelf downturn over 1st rear rail (located at the 27" mark on post as shown in *figure 3*).
- B Rest front of shelf on front of bottom truss. Shelf should be at an angle as shown in *figure 5*.
- C Repeat Steps 5a and 5b to assemble all remaining shelves. Downturn of topmost shelf should hook over top truss, as shown in *figure 5*.

Note: Shelves can be angled at a maximum slope of 30°, as shown in *figure 5*.

## Optional Dividers

- 1) To assemble the dividers, locate the two bottom tabs, as shown in *figure 6*. Place divider on shelf with front tab of divider pointing toward the front upturn of shelf.

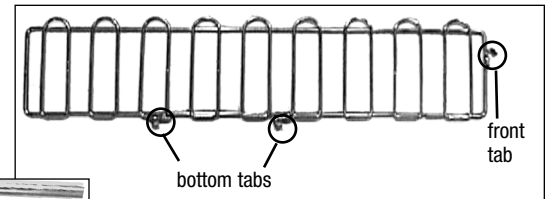


figure 6

- 2) Pull divider toward the front of the shelf. Both bottom tabs should catch the wire shelf, as shown in *figure 7*.

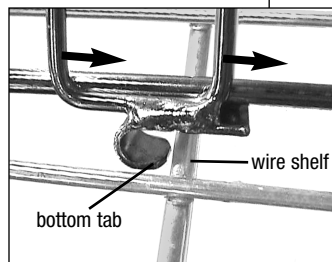


figure 7

- 3) Clip the front tab over the wire shelf, as shown in *figure 8*.

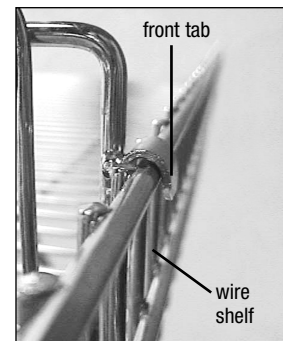


figure 8

Divider assembly is complete.

Attach as many dividers as desired to finish assembly (see photo at right).



cart with optional dividers

(End)