

Drawer Kit for Hardwood Tables

(Drawers #500772, 501571, 502941, and 502942)

ASSEMBLY INSTRUCTIONS

CAUTION

INSPECT CONTENTS IMMEDIATELY AND FILE CLAIM WITH DELIVERING CARRIER FOR ANY DAMAGE.

SAVE YOUR BOX AND ALL PACKING MATERIALS.

YOU ARE RESPONSIBLE FOR DAMAGE TO YOUR UNIT IF RETURNED IMPROPERLY PACKED.

Parts List

#	qty	part #	description
#1	2	309722	Drawer Mounting Bracket
#2	4	375948	Lag Screw
#3	2	300697	18" Drawer Slide
#4	4	308624	Screw #10 x 1/2" slot, pan head
#5	4	301492	Lock Washer #10
#6	4	300755	Hex Nut #10-24
#7	1	*	Drawer Pan

* Varies per order

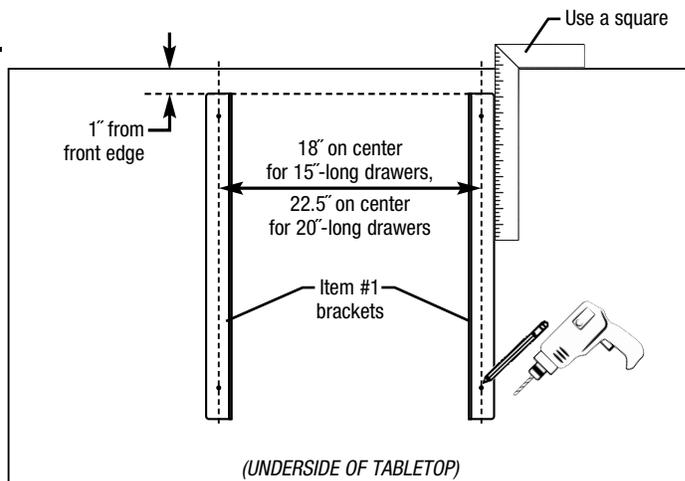
(actual size of hardware)

BEFORE ASSEMBLY...

Mark and predrill holes onto underside of tabletop.

Refer to the illustration at right, for guidance.

- If possible, carefully flip table upside-down for access to underside of tabletop.
- Determine location of drawer.
- Position brackets 1" from front edge of tabletop.
IMPORTANT: Use a square for straightness.
- Mark holes along front and rear louvered holes.
 - For 20" x 15" drawers (#502941 and 502942), mark holes **18" ON CENTER**.
 - For 20" x 20" drawers (#500772 and 501571), mark holes **22.5" ON CENTER**.
- Set aside brackets.
- Using a 3/16" drill bit, drill holes approximately 1" deep.



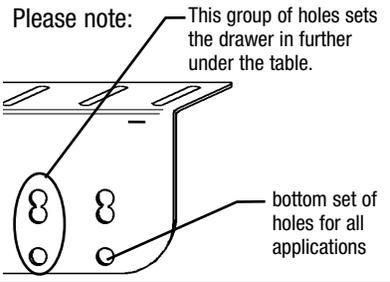
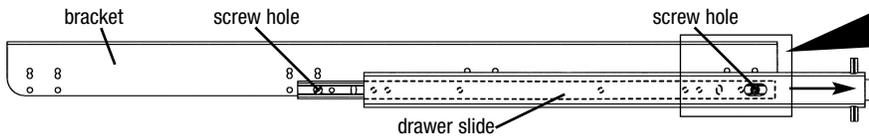
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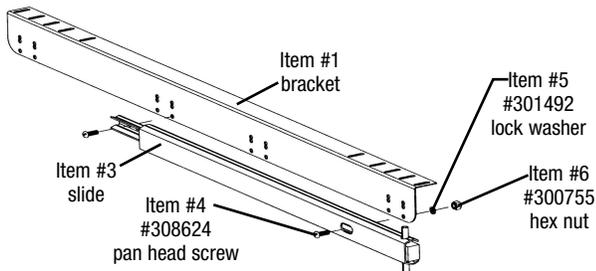
(Drawers #500772, 501571, 502941, and 502942)

ASSEMBLY INSTRUCTIONS

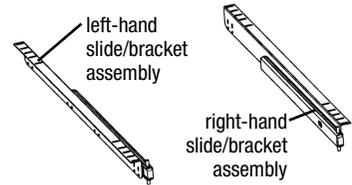
Step 1 - Locate the two screw holes of the drawer slides.



Step 2 - Attach drawer slides to drawer brackets.

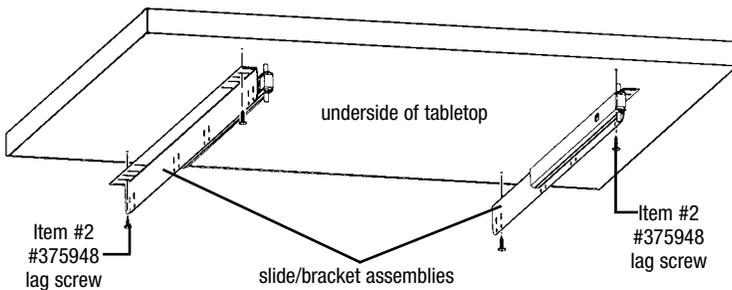


Assemblies should look like these when completed.



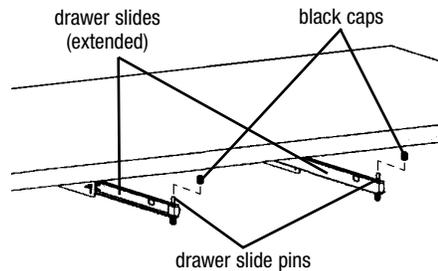
Step 3 - Attach slide/bracket assemblies to underside of tabletop.

- Line up appropriate holes in drawer brackets with predrilled holes on underside of tabletop, and run Item #2 lag screws through brackets holes into tabletop.
- Return table to upright position.

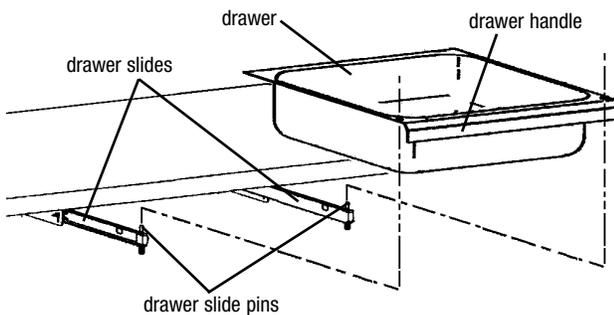


Step 4 - Remove the black cap from the top of each pin.

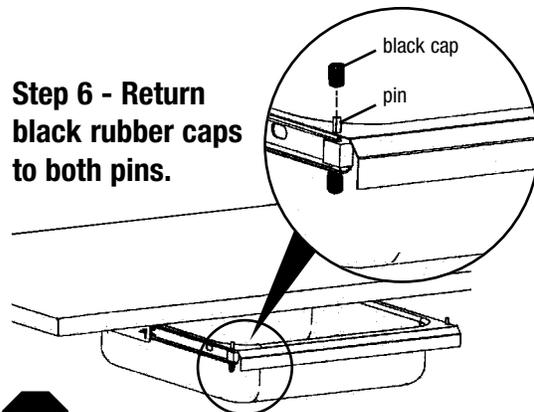
Set aside but DO NOT LOSE.



Step 5 - Lay drawer on top of drawer slides.



Step 6 - Return black rubber caps to both pins.



(End)



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